



**LASER WELDING OPERATOR PROCESS QUALIFICATION TEST RECORD  
(AWS C7.4/C7.4M:2008)**

**Certificate number: 4505**

<i>Name:</i> Paresh Naikude		<i>Identification #:</i> 796485702667	
<i>Company:</i> Gevasol Industries PVT Ltd		<i>Welding Date:</i> 14/01/2020	
<i>Type of welding machine:</i> ORLaser ECO 100W			
<i>WPS #:</i> GIPL-001	<i>Rev:</i> 0	<i>Date:</i> 18/02/2020	
<b>REQUIRED TRAINING, SPECIFICATIONS AND PERMITS</b>			
<i>Safe operating procedure</i>	<input checked="" type="checkbox"/> <i>Yes</i>	<input type="checkbox"/> <i>No</i>	<i>Type:</i> Gevasol Industries laser safety procedure
<i>Specific On-site training</i>	<input checked="" type="checkbox"/> <i>Yes</i>	<input type="checkbox"/> <i>No</i>	<i>Type:</i> Laser manufacturer
<i>Special work permits</i>	<input type="checkbox"/> <i>Yes</i>	<input checked="" type="checkbox"/> <i>No</i>	<i>Type:</i>
<i>Material safety data sheets</i>	<input checked="" type="checkbox"/> <i>Yes</i>	<input type="checkbox"/> <i>No</i>	<i>Type:</i> Laser manufacturer
<b>SCOPE OF QUALIFICATION</b>			
<i>Type of welding machine(s):</i> ORLaser ECO 100W			
<i>Type of material(s):</i> All materials in AWS D 17.1 groups IA			
<i>Type of parts:</i> All			
<i>Limitations and exclusions:</i> None			
<b>TEST RECORD</b>			
<i>Actual part</i> <input type="checkbox"/> <i>Test coupons</i> <input checked="" type="checkbox"/>			
<b>TEST RESULTS</b>			
<i>Visual inspection</i>		<i>Result:</i> Satisfactory	
<i>Nondestructive testing</i>		<i>Result:</i> NA	
<i>Metallographic weld examination:</i>		<i>Result:</i> Satisfactory	
<i>Destructive Test examination:</i>		<i>Result:</i> NA	
<i>Test reports:</i> Metallabs Ltd Report 200063-1			
<i>We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of the specifications listed above.</i>			
<i>Signed:</i> Jacky Bendayan			
<i>Title:</i> Welding Engineer & Certified welding inspector			
<i>Date:</i> 18/02/2020			